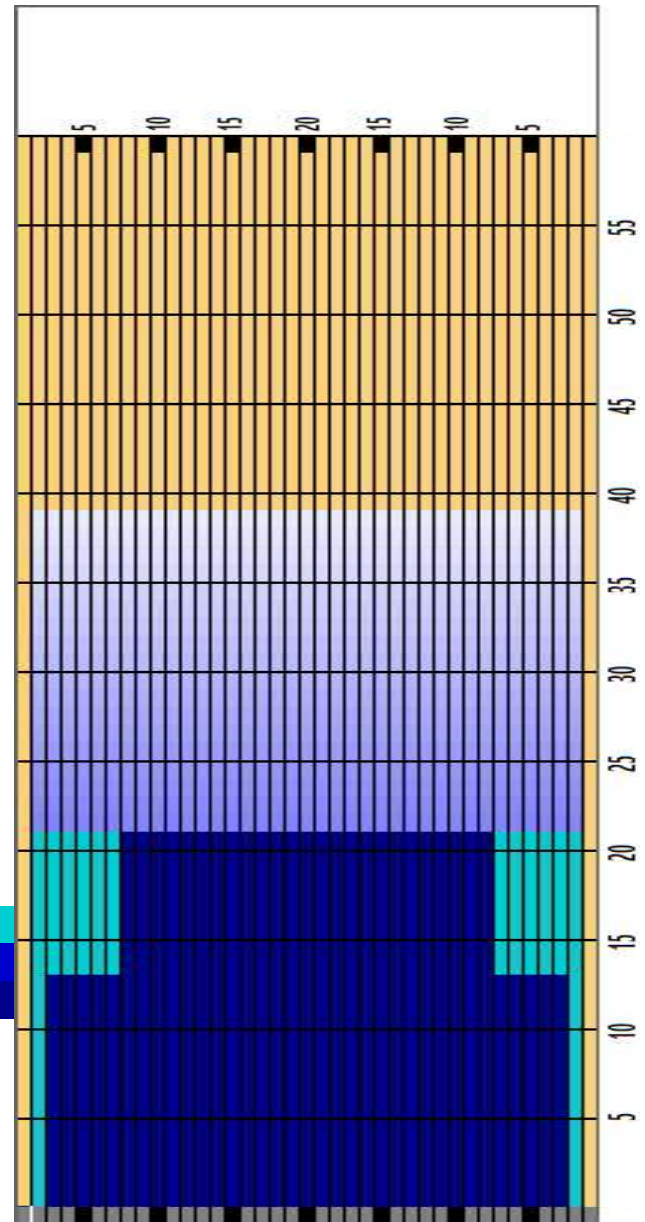


Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.5 mL	Reverse Oil Total	7.25 mL	Volume Oil Total	25.75 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	B	111	0.0	3.9	3.9	5550
2	2L	2R	4	18	B	148	3.9	14.1	10.2	7400
3	2L	2R	3	18	B	111	14.1	21.7	7.6	5550
4	2L	2R	0	18	B	0	21.7	30.0	8.3	0
5	2L	2R	0	18	B	0	30.0	39.0	9.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	39.0	21.0	-18.0	0
2	8L	8R	3	18	B	75	21.0	13.4	-7.6	3750
3	3L	3R	2	18	B	70	13.4	8.3	-5.1	3500
4	2L	2R	0	14	B	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.25	1	1	1	1	1.25

